Parts to fit your machines. Priced to fit your budget.



OUR HISTORY

H&R Construction Parts & Equipment, Inc. operates from four locations. Our main headquarters is in Buffalo, New York, where we have been operating since 1984. We have expanded our reach to better serve our customers with two production centers in Riverside (Los Angeles), California, and and one production center in Lawrenceville, (Atlanta) Georgia. All four locations carry ready-to-ship inventory and have full production capabilities allowing us the ability to support customers throughout North America and beyond. Our recent acquisition of American Independent, a leading powertrain specialist, expands our

capabilities and product offering to better serve our growing customer base. With our new parts division, customers can choose from an array of parts conditions to meet their needs encompassing new, used, reconditioned, and rebuilt.

With 35 years of industry leadership, H θ R has earned the trust of over 50,000 customers. We are available to help you with all your equipment part needs. For more information, visit us online at www.hrparts.com or call us at 800.333.0650.

OVER 30 YEARS OF CONTINUED GROWTH...



4 PRODUCTION CENTERS TO SERVE YOU...

H&R EastBuffalo, New York



20 Milburn Street Buffalo, NY 14212 716.891.4311 800.333.0650 (toll free) 716.891.4346 (fax)

H&R WestRiverside, California



5924 Fremont Street Riverside, CA 92504 951.689.2921 800.828.8909 (toll free) 951.689.5538 (fax)

H&R WestRiverside, California



6682 Doolittle Ave Riverside, CA 92503 800.828.8909 (toll free) 951.689.5538 (fax)

H&R South EastLawrenceville, Georgia



255 Equipment Court Lawrenceville, GA 30046 877.458.9526 (toll free) 770.822.1880 (fax)





YOUR ALTERNATIVE PARTS SOLUTION PROVIDER





The swing motor is removed

from the planetary assembly

where we inspect all the inter-

nal parts and replace them as

needed. We reassemble and

seal the swing drive and test it to

make sure it meets or exceeds





Final Drives

After disassembling the travel motor from the gearbox, we inspect all the internal parts of the gearbox and replace them as needed. The travel motor and gearbox are resealed and tested to make sure they meet or exceed OEM specifications.

OEM specifications.

Available:

New Aftermarket Reconditioned

Swing Drives

Hydraulic Pumps & Motors

Rebuilt pumps are completely disassembled, cleaned, inspected, and worn parts replaced. They are resealed and flow tested to assure they meet or exceed OEM specifications.

Track Spring Assemblies

Track adjuster spring assemblies are sold complete. Aftermarket assemblies are OEM quality.

Available:

New Aftermarket Reconditioned

Available:

New Aftermarket Rebuilt Value Added

Available:

New Aftermarket Value Added Used - sold as is



Transmissions

Transmissions are sold as complete assemblies, including transmission control valves that are mounted to the transmission case.

Available:

Reconditioned* Value Added* Rebuilt*



Small Gear Pumps & Valves

Gear pumps are opened and inspected, parts replaced as needed, and function tested to insure operation.

Available:

Reconditioned Value Added



Slewing Rings

Slewing rings are disassembled, ball and pucks are removed and replaced as necessary.



Hydraulic control valves are sold as complete assemblies. Rebuilt valves have the seals replaced as needed. All valves are tested to meet or exceed OEM standards.

Available:

New Aftermarket Value Added

Available:

Rebuilt Reconditioned Value Added Used - sold as is

YOUR ALTERNATIVE PARTS SOLUTION PROVIDER









Hydraulic Cylinders

Hydraulic cylinders are sold as complete assemblies. Rebuilt and value added cylinders are opened and inspected. Rebuilt cylinders barrels are honed and rods are re-chromed when needed, and re-sealed.

Available:

Rebuilt Value Added Used Select New OEM

Differential Assemblies

Differentials are supplied with housing, ring and pinion, differential carrier complete with side gears, spider gears, cross and limited slip parts if so equipped. Some differentials are supplied with parking brakes if noted.

Available:

Reconditioned Value Added Used - sold as is

Engines

Used serviced engines are complete running units, less starter and alternator. They include crankcase, cylinder heads, oil pan, fuel injection pump, and turbochargers if equipped.

Available:

Rebuilt* Value Added* Used - sold as is

*Dyno tested

Axle Assemblies

Axle Assemblies are disassembled and reassembled, replacing necessary parts to ensure factory specifications are met.

Available:

Reconditioned Used - sold as is



"H&R...always kind, prompt and very helpful. Have had the least of issues when working with them and when there has been anything... it was dealt with quickly and in your favor...or at least they tried to help figure the issue out."

Brandon Maggs





OUR WARRANTY PROGRAM

H&R Construction Equipment Parts products are warranted to the original owner against defects in materials and workmanship based on the condition of the product when it was sold.

WARRANTY PERIODS

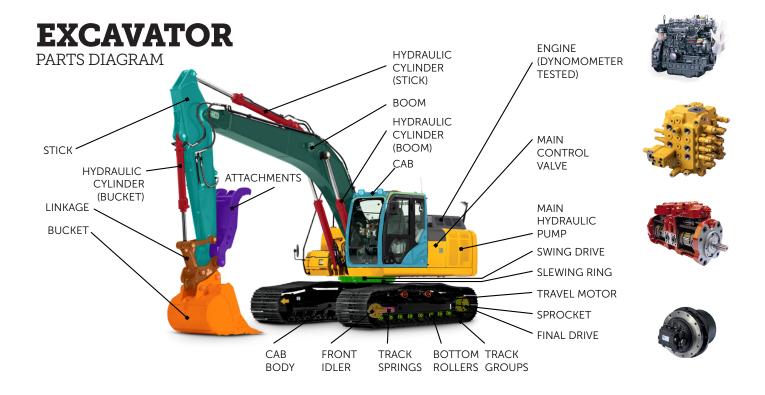
Unless otherwise represented, warranty periods from the date of purchase are as follows:

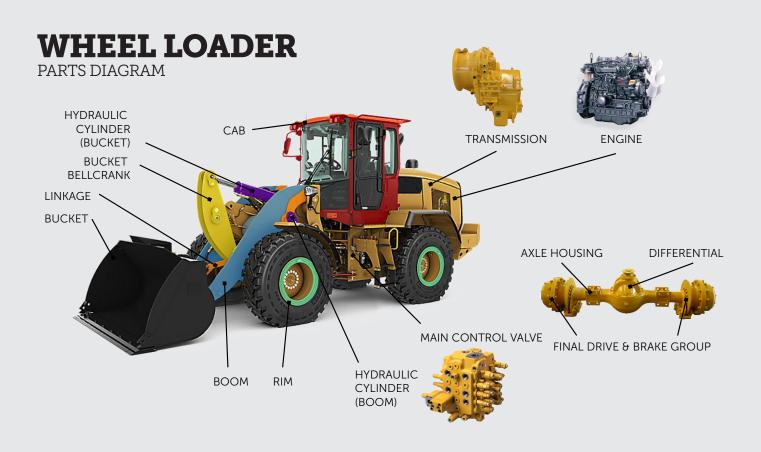
| 2 years |
|-------------------------|
| 1 year |
| 6 months |
| 30 days |
| not covered by warranty |
| that of the vendor |
| 1 year |
| |

"Started dealing with this company back in the early 1990's, excellent service, the people are knowledgeable, and helpful. They also have competitive pricing and great shipping on used and new items, plus they are always adding new products and availability."

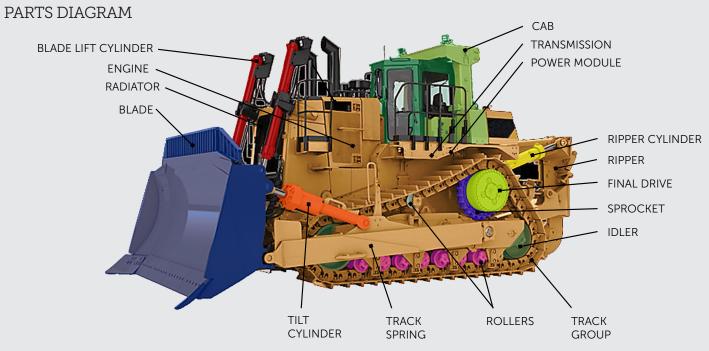
- Kenneth Patterson

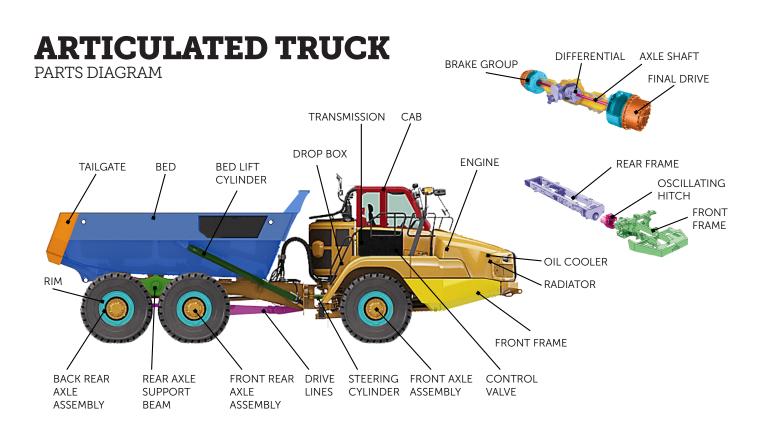
MACHINE TEARDOWN DIAGRAMS





BULLDOZER



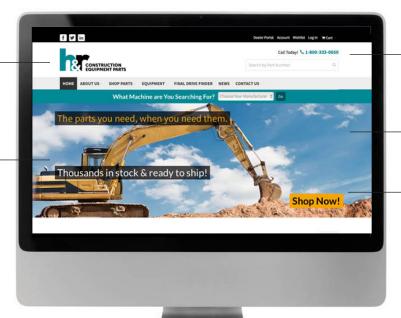


VISIT HRPARTS.COM

Search and order:

- New
- Used
- Rebuilt
- Reconditioned

Videos, Blog, Testimonials, Warranty Info, Catalog, Return Info, Final Drive Finder, Machines Purchased, Dismantled, and For Sale, News, Locations, Contacts, and more...



Request a quote online, or call one of our parts specialists at 800-333-0650.

Search by part number, machine, or part category.

New inventory added regularly.

NEW PARTS....



Final Drives



Slewing Rings



Main **Hydraulic Pumps**



Track Spring Assemblies



Swing Motors/ Gearboxes



Gear Pumps



Hydraulic Oil Cooler/Radiators



Electrical System Components



Cabin Glass



Pins and Bushings

PARTS. ON THE SHELF. READY TO SHIP!

INNOVATORS OF THE "UPFRONT PROCESSTM"

In 1999, H&R changed the way alternative parts were supplied. Moving from the traditional "pull & check" model, the newly conceived "ready to ship" model was branded the Upfront ProcessTM. H&R uses this same model today.

Machines are identified as "high demand" machines and brought into the Teardown Department to be completely dismantled. Its parts are identified, inspected, and the parts passing inspection are sent to be processed.

Processing includes being cleaned, inspected again and either put on the shelf for sale, or sent to the Recondition Shop. There, the parts are inspected and tagged to be reconditioned or rebuilt.

Our mechanics recondition or rebuild the part, then test it to make sure it functions within or above manufacturers' specifications, after which the part is ready to be placed on the shelf and available for sale.

A sold part is moved to the shipping department to be inspected a final time and prepared for shipping. This Upfront ProcessTM has effectively streamlined parts processing, increases the quality of the parts sold, and improves customer service by significantly decreasing or eliminating the lead time for parts by creating ready-to-ship parts.



THE PARTS WE SELL...

Excavator Parts

Attachments Cab Assemblies Complete Engines **Engine Parts** Final Drives Hoods

Hydraulic Control

Valves

Hydraulic Cylinders Hydraulic Pumps

Linkage Oil Coolers Radiators **Rotary Distributors**

Sheet Metal Slewing Rings **Swing Drives** Track Springs

Track Frames Undercarriage

Wheel Loader Parts

Axle Assemblies Axle Housings **Boom Lift Cylinders** Booms **Brake Groups Bucket Bellcranks Bucket Links Bucket Tilt Cylinders**

Buckets Cabs

Differentials **Engines** Final Drives

Main Control Valves

Radiators Rim Assemblies Steering Cylinders **Torque Converters** Transmissions

Bulldozer Parts

Blade Assemblies Cabs & Canopies Cylinders **Engines** Final Drives Idlers Power Modules

Radiators & Coolers **Rippers** Rollers

Torque Converters Track Adjusters -Track Springs

Transmission

Articulated Truck Parts

Axle Assemblies Axle Shafts

Bed Lift Cylinders

Beds

Brake Groups

Cabs

Control Links

Control Valves Differentials

Drive Lines

Engines

Final Drives

Oscillating Hitches

Radiators & Oil

Coolers

Rim Assemblies

Steering Cylinders

Tailgates

Torque Converters

Transmissions

We buy and sell machines!

FROM THE MACHINES WE DISMANTLE







